wherein the treated substrate has at least three enhanced fabric benefits, said benefits selected from the group consisting of:

i) durable press, as compared with untreated fabric;

ii) hand feel, as compared with untreated fabric;

iii) anti-abrasion, as compared with fabric treated with formaldehyde and catalyst in the absence of said polyethylene glycol;

iv) anti-shrinking, as compared with untreated fabric; and

v) anti-yellowing, as compared with at least one of untreated fabric and fabric treated with formaldehyde and catalyst in the absence of said polyethylene glycol.

10. (Amended) A substrate according to Claim 9 wherein said composition comprises from about 1% to about 9% by weight, of said catalyst.

13. (Amended) A substrate according to Claim 12 wherein said catalyst is magnesium chloride, aluminum chloride, citric acid, or mixtures thereof.

23. (Amended) An article of manufacture comprising fabric made up of woven or non-woven fibers, the fabric having at least three enhanced fabric benefits, said benefits selected from the group consisting of:

i) durable press, as compared with fabric made up of untreated fibers;

ii) hand feel, as compared with fabric made up of untreated fibers;

iii) anti-abrasion, as compared with fabric made up of fibers treated with formaldehyde and catalyst in the absence of polyethylene glycol;

iv) anti-shrinking, as compared with fabric made up of untreated fibers; and

v) anti-yellowing, as compared with at least one of fabric made up of untreated fibers and fabric made up of fibers treated with formaldehyde and catalyst in the absence of polyethylene glycol;

wherein said benefits are achieved by treating said fibers with a composition comprising:

a) formaldehyde;

b) polyethylene glycol having a molecular weight of from about 700 gm/mol to about 2500 gm/mol; and

c) an acid catalyst.

24. (Amended) A process for providing at least three enhanced benefits to a fabric fiber-comprising substrate, said benefits selected from the group consisting of:

i) durable press, as compared with untreated fabric fiber-comprising substrate;

ii) hand feel, as compared with untreated fabric fiber-comprising substrate;

iii) anti-abrasion, as compared with fabric fiber-comprising substrate treated with formaldehyde and catalyst in the absence of polyethylene glycol;

iv) anti-shrinking, as compared with untreated fabric fiber-comprising substrate; and

v) anti-yellowing, as compared with at least one of untreated fabric fiber-comprising substrate and fabric fiber-comprising substrate treated with formaldehyde and catalyst in the absence of polyethylene glycol;

wherein said process comprises the steps of:

A) treating a fabric fiber-comprising substrate with a composition comprising:

a) formaldehyde;

b) polyethylene glycol having a molecular weight of from about 700 gm/mol to about 2500 gm/mol; and

c) an acid catalyst; and

B) curing said composition on the surface of said substrate.